

<b>DART AEROSPACE LTD</b>	<b>Work Order:</b>	22366
<b>Description:</b> Hi - Step Leg Assembly	<b>Part Number:</b>	D3065-041
RF 03.02.28		
<b>Dwg:</b> D3065 Rev. A1 A2	<b>Qty:</b>	50
RF 03.02.17		Page 2 of 2

Step	Location	Procedure	By	Date	Qty
19	MV	Machine D3065-5 as per folio FA179 and Dwg D3065, use stack of 10.	En	05/03/29	100
20	MV	Deburr to take measurement	En	05/03/29	100
21	QC2	Inspect parts as they come off the CNC machine	En	05/03/29	100
22	QC8	Second check	En	05/03/29	100
23	MV	Machine D3066-1 as per Folio FA280 and Dwg D3066, use stack of 10.	En	05/03/29	100
24	MV	Deburr to take measurement	En	05/03/29	100
25	QC2	Inspect parts as they come off the CNC machine	En	05/03/29	100
26	QC8	Second check	En	05/03/29	100
27	GA	Deburr D3065-1, D3065-3, D3065-5, D3065-7 & D3066-1 stack.	SB	05/04/22	50
28	GB	Bend D3065-1, D3065-3 & D3065-7 as per Dwg D3065	SB	05/04/22	50
29	QC5	Inspect work to Step 28	SB	05/04/22	50
30	FP	Chemical conversion coat as per QSI 005 4.1 RF 02.11.06 D3065-1, D3065-3, D3065-5, D3065-7 & D3066-1	SB	05/04/25	50
31	GA	Assemble as per Dwg D3065 and identify as D3065-041 Assembly. Qty Part Number Description Batch 1 D3065-1 Spacer B22366 1 D3065-3 Spacer B22366 2 D3065-5 Leg B22366 1 D3065-7 Spacer B22366 30 MS20470AD4-4 Rivet M16199	SB	05/04/29	50
32	QC5	Inspect work to Step 31	Z	05.04.29	50
33	GA	Identify and Stock D3065-041 Hi-Step Leg Assembly D3066-1 Spacer	SB	05/04/29	50
34	AC	Cost / part 38.74	SB	05.05.02	50
35	DC	Close W/O 37.83 Inspect Level 21	SB	05.05.05	50

Rev	Date	Change	Revised By	Approved
A	01.12.10	New Issue	SM	
B	02.09.10	Re-format; Incorporated D3065-1/-3/-5/-7	KJ	
C	02.11.01	Incorporated D3066-1 IPP	KJ RF	

RELEASED  
02/11/04 RF

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

NOTE: Date & initial all entries

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_





D3065-5DART AEROSPACE LTD		Work Order:	22366
Description: Step Leg		Part Number:	D3065-5
Inspection Dwg: D3065	Rev: A2	Page 1 of 1	

### FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
16.458	+/-0.010	16.458	/			
15.750	+/-0.005	15.750	/			
2.250	+/-0.005	2.249	/			
3.460	+/-0.005	3.457	/			
0.865	+/-0.005	0.864	/			
6.020	+/-0.005	6.022	/			
1.205	+/-0.005	1.204	/			
3.484	+/-0.005	3.486	/			
0.871	+/-0.005	0.868	/			
8.325	+/-0.010	8.328	/			
0.551	+/-0.010	0.556	/			
0.213	+0.005/-0.000	0.213	/			
Ø0.128	+0.005/-0.000	0.130	/			

Measured by: <i>EP</i>	Audited by: <i>gml</i>	Prototype Approval:	N/A
Date: 05/03/29	Date: 05/03/29	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	03.09.22	New Issue P/O D3065-041	KJ/RF	
B	04.06.15	Added Ø0.128 dimension	KJ/JLM	<i>[Signature]</i>

RELEASED

05-06-17 *[Signature]*





# Job Costing Report

Dart Aerospace Ltd.  
Hawkesbury

Feb 07, 2005  
03:58 pm

Work Order No : 0022366  
Project Name : D3065-041  
Project For : WK515  
Work Order Type : Main  
Main WO Number :  
House Part Number : D3065-041  
Description : Step Leg Assembly  
Manufactured : Yes  
Amount Req'd : 50 4  
Amount Done : 0  
Start Date : 02-07-05  
Est Finish Date : 03-30-05  
Act Finish Date :  
Drawings Req'd : No  
Ok for Approval :  
Approval Rec'd :

Department Code:  
Burden Flags : NNNNNNNN  
WO Status : Open  
Invoice State : Not Invoiced  
Invoice Date :  
Invoice Number :  
Invoice Amount : 0.00  
Order Entry No :  
OE Value : 0.00  
Est Margin : 0.000%  
Actual Margin : 0.000%  
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost	0.00	0.00	0.00	0.00	0.00
Engineering Hours	0.00	0.00	0.00		
Engineering Cost	0.00	0.00	0.00	0.00	0.00
Production Hours	0.00	0.00	0.00		
Production Cost	0.00	0.00	0.00	0.00	0.00
Packaging Hours	0.00	0.00	0.00		
Packaging Cost	0.00	0.00	0.00	0.00	0.00
OverHead Hours	0.00	0.00	0.00		
OverHead Cost	0.00	0.00	0.00	0.00	0.00
CNC Hours	0.00	0.00	0.00		
CNC	0.00	0.00	0.00	0.00	0.00
Misc. Hours	0.00	0.00	0.00		
Misc.	0.00	0.00	0.00	0.00	0.00
Burden	0.00	0.00	0.00		
Total Cost	0.00	0.00	0.00		
Margin	0.000	0.000			
Selling Cost	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done	0.00	0.00
Profits/(Loss)	0.00	0.00